Welcome to STN International! Enter x:x

## LOGINID:SSPTADEG1625

## PASSWORD:

TERMINAL (ENTER 1, 2, 3, OR ?):2

```
* * * * * * * * * * Welcome to STN International
                                                        * * * * * * * * * *
NEWS 1
                  Web Page for STN Seminar Schedule - N. America
NEWS 2 OCT 02 CA/Caplus enhanced with pre-1907 records from Chemisches
                  Zentralblatt
NEWS 3 OCT 19 BEILSTEIN updated with new compounds
NEWS 4 NOV 15 Derwent Indian patent publication number format enhanced
NEWS 5 NOV 19 WPIX enhanced with XML display format
NEWS 6 NOV 30 ICSD reloaded with enhancements
NEWS 7 DEC 04 LINPADOCDB now available on STN
NEWS 8 DEC 14 BEILSTEIN pricing structure to change
NEWS 9 DEC 17 USPATOLD added to additional database clusters
NEWS 10 DEC 17 IMSDRUGCONF removed from database clusters and
                  IMSDRUGCONF removed from database clusters and STN
NEWS 11 DEC 17
                  DGENE now includes more than 10 million sequences
NEWS 12 DEC 17 TOXCENTER enhanced with 2008 MeSH vocabulary in
                  MEDLINE segment
NEWS 13 DEC 17 MEDLINE and LMEDLINE updated with 2008 MeSH vocabulary
NEWS 14 DEC 17 CA/Caplus enhanced with new custom IPC display formats
NEWS 15 DEC 17 STN Viewer enhanced with full-text patent content
                  from USPATOLD
NEWS 16 JAN 02
                  STN pricing information for 2008 now available
NEWS 17 JAN 16 CAS patent coverage enhanced to include exemplified
                  prophetic substances
NEWS 18 JAN 28 USPATFULL, USPAT2, and USPATOLD enhanced with new
                  custom IPC display formats
NEWS 19 JAN 28 MARPAT searching enhanced
NEWS 20 JAN 28 USGENE now provides USPTO sequence data within 3 days
                  of publication
NEWS 21 JAN 28 TOXCENTER enhanced with reloaded MEDLINE segment
NEWS 22 JAN 28 MEDLINE and LMEDLINE reloaded with enhancements
NEWS 23 FEB 08 STN Express, Version 8.3, now available
NEWS 24 FEB 20 PCI now available as a replacement to DPCI
NEWS 25 FEB 25 IFIREF reloaded with enhancements
NEWS 26 FEB 25 IMSPRODUCT reloaded with enhancements
NEWS 27 FEB 29 WPINDEX/WPIDS/WPIX enhanced with ECLA and current
                  U.S. National Patent Classification
```

NEWS EXPRESS FEBRUARY 08 CURRENT WINDOWS VERSION IS V8.3, AND CURRENT DISCOVER FILE IS DATED 20 FEBRUARY 2008

NEMS HOURS STN Operating Hours Plus Help Desk Availability
NEWS LOGIN Welcome Banner and News Items
NEWS IPC8 For general information regarding STN implementation of IPC 8

Enter NEWS followed by the item number or name to see news on that specific topic.

All use of STN is subject to the provisions of the STN Customer agreement. Please note that this agreement limits use to scientific research. Use for software development or design or implementation of commercial gateways or other similar uses is prohibited and may result in loss of user privileges and other penalties.

SINCE FILE

ENTRY

0.21

TOTAL

0.21

SESSION

FILE 'HOME' ENTERED AT 19:43:42 ON 25 MAR 2008

=> file caplus

COST IN U.S. DOLLARS

FULL ESTIMATED COST

FILE 'CAPLUS' ENTERED AT 19:44:17 ON 25 MAR 2008 USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT. PLEASE SEE "HELP USAGETERMS" FOR DETAILS.

COPYRIGHT (C) 2008 AMERICAN CHEMICAL SOCIETY (ACS)

Copyright of the articles to which records in this database refer is held by the publishers listed in the PUBLISHER (PB) field (available for records published or updated in Chemical Abstracts after December 26, 1996), unless otherwise indicated in the original publications. The CA Lexicon is the copyrighted intellectual property of the American Chemical Society and is provided to assist you in searching databases on STN. Any dissemination, distribution, copying, or storing of this information, without the prior written consent of CAS, is strictly prohibited.

FILE COVERS 1907 - 25 Mar 2008 VOL 148 ISS 13 FILE LAST UPDATED: 24 Mar 2008 (20080324/ED)

Effective October 17, 2005, revised CAS Information Use Policies apply. They are available for your review at:

http://www.cas.org/infopolicy.html

=> s olefin and distillation

106943 OLEFIN 105121 OLEFINS

162727 OLEFIN

(OLEFIN OR OLEFINS)

62318 DISTILLATION

433 DISTILLATIONS 62477 DISTILLATION

(DISTILLATION OR DISTILLATIONS)

180829 DISTN

1822 DISTNS

181581 DISTN

(DISTN OR DISTNS)

201674 DISTILLATION

(DISTILLATION OR DISTN)

4990 OLEFIN AND DISTILLATION

=> s 11 and propane and (propene or proylene)

85100 PROPANE

1133 PROPANES

85677 PROPANE

(PROPANE OR PROPANES)

76190 PROPENE

783 PROPENES 76528 PROPENE

(PROPENE OR PROPENES)

12 PROYLENE

L2 149 L1 AND PROPANE AND (PROPENE OR PROYLENE)

=> s 12 and (epoxidation or epoxide) 15102 EPOXIDATION

249 EPOXIDATIONS

15136 EPOXIDATION

(EPOXIDATION OR EPOXIDATIONS)

26780 EPOXIDN

582 EPOXIDNS

26871 EPOXIDN

(EPOXIDN OR EPOXIDNS)

28644 EPOXIDATION

(EPOXIDATION OR EPOXIDN)

51094 EPOXIDE 29536 EPOXIDES

66571 EPOXIDE

(EPOXIDE OR EPOXIDES) т. 3

6 L2 AND (EPOXIDATION OR EPOXIDE)

=> d 13 1-6 abs ibib

AB

ANSWER 1 OF 6 CAPLUS COPYRIGHT 2008 ACS on STN

Procedure, for the continuous recycling an off-gas flow containing an unreacted olefin resulting by oxidation of olefins with

hydroperoxides, includes following steps (1) compaction and cooling the off-gas flow, (2) separation the olefin from the off-gas flow by

distillation, and (3) epoxidn. of the separated olefin with a hydroperoxide. The procedure is especially useful for epoxidn.

of propene to propene oxide, whereby the off-gas flow contains propene and propane.

ACCESSION NUMBER: 2004:367231 CAPLUS

DOCUMENT NUMBER: 140:357189 TITLE: Procedure for the continuous recycling an unreacted

olefin resulting by oxidation of

olefins with hydroperoxides by compaction and

pressure distillation BASF AG, Germany

PATENT ASSIGNEE(S): Ger. Offen., 6 pp. SOURCE:

CODEN: GWXXBX DOCUMENT TYPE: Patent. LANGUAGE: German

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

PATENT NO. KIND						-	DATE			APPLICATION NO.					DATE		
DE 10249378				A1	1 20040506		DE 2002-10249378					20021023					
CA 2503449				A1	A1 20040506		CA 2003-2503449					20031023					
WO	2004	0378	02		A1		2004	0506	1	WO 2	003-1	EP11	736		21	0031	023
	W:	ΑE,	AG,	AL,	AM,	AT,	AU,	AZ,	BA,	BB,	ВĠ,	BR,	BY,	ΒZ,	CA,	CH,	CN,
		CO,	CR,	CU,	CZ,	DE,	DK,	DM,	DZ,	EC,	EE,	EG,	ES,	FΙ,	GB,	GD,	GE,
		GH,	GM,	HR,	HU,	ID,	IL,	IN,	IS,	JP,	KE,	KG,	KP,	KR,	KZ,	LC,	LK,
		LR,	LS,	LT,	LU,	LV,	MA,	MD,	MG,	MK,	MN,	MW,	MX,	MZ,	NI,	NO,	NZ,
		OM,	PG,	PH,	PL,	PT,	RO,	RU,	SC,	SD,	SE,	SG,	SK,	SL,	SY,	TJ,	TM,
		TN,	TR,	TT,	TZ,	UA,	UG,	US,	UZ,	VC,	VN,	YU,	ZA,	ZM,	zw		
	RW:	GH,	GM,	KE,	LS,	MW,	MZ,	SD,	SL,	SZ,	TZ,	UG,	ZM,	ZW,	AM,	AZ,	BY,
		KG,	KΖ,	MD,	RU,	TJ,	TM,	AT,	BE,	BG,	CH,	CY,	CZ,	DE,	DK,	EE,	ES,
		FI,	FR,	GB,	GR,	HU,	IE,	IT,	LU,	MC,	NL,	PT,	RO,	SE,	SI,	SK,	TR,

```
BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG
    AU 2003278127
                      A1 20040513 AU 2003-278127 20031023
    EP 1558596
                       Α1
                            20050803
                                       EP 2003-769439
                                                            20031023
       R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
           IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK
                 A 20051207 CN 2003-80101850 20031023
    CN 1705652
    MX 2005PA04183
                      A
                           20050608 MX 2005-PA4183
                                                            20050420
    US 2006058539
IN 2005CN00702
                      A1 20060316 US 2005-532096
                                                            20050421
                     A 20070629 IN 2005-CN702
                                                            20050421
                                       DE 2002-10249378 A 20021023
PRIORITY APPLN. INFO.:
                                       WO 2003-EP11736 W 20031023
L3
    ANSWER 2 OF 6 CAPLUS COPYRIGHT 2008 ACS on STN
AB A continuous process for the epoxidn. of olefins
    (e.g., methyloxirane from propylene) with hydrogen peroxide using a
    product-stream predistn. step and unit is described and a process flow
```

diagram presented.

ACCESSION NUMBER: 2001:581493 CAPLUS DOCUMENT NUMBER: 135:137842

TITLE: Process for the epoxidation of

olefins using a product-stream predistillation step and unit

Hofen, Willi; Thiele, Georg; Moller, Alexander INVENTOR(S): PATENT ASSIGNEE(S): Degussa A.-G., Germany

Eur. Pat. Appl., 10 pp. SOURCE:

CODEN: EPXXDW DOCUMENT TYPE: Patent

LANGUAGE: German

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

					KIND DATE		APPLICATION NO.						DATE			
EP		ΑT,	BE,	CH,	A1 DE,	200 DK, ES FI, RO	, FR,		EP 2	000-	1025	44				
CA	2399	129			A1	200	10809		CA 2	001-	2399	129		2	0010	203
WO				A1	A1 20010809			WO 2001-EP1166					20010203			
	W:	AE,	AG,	AL,	AM,	AT, AU	, AZ,	BA	, BB,	BG,	BR,	BY,	BZ,	CA,	CH,	CN,
		CR,	CU,	CZ,	DE,	DK, DM	, DZ,	EE	, ES,	FI,	GB,	GD,	GE,	GH,	GM,	HR,
		HU,	ID,	IL,	IN,	IS, JP	, KE,	KG	, KP,	KR,	KZ,	LC,	LK,	LR,	LS,	LT,
		LU,	LV,	MA,	MD,	MG, MK	, MN,	MW	, MX,	MZ,	NO,	NZ,	PL,	PT,	RO,	RU,
		SD,	SE,	SG,	SI,	SK, SL	, TJ,	TM	, TR,	TT,	TZ,	UA,	UG,	US,	UZ,	VN,
			ZA,													
	RW:	GH,	GM,	KE,	LS,	MW, MZ	, SD,	SL	, SZ,	TZ,	UG,	ZW,	ΑT,	BE,	CH,	CY,
		DE,	DK,	ES,	FI,	FR, GB	, GR,	ΙE	, IT,	LU,	MC,	NL,	PT,	SE,	TR,	BF,
						CM, GA										
BR 2001008063																
EP	1254126		A1	200	21106		EP 2	001-	9115	86		2	0010	203		
EP						200										
	R:					DK, ES					LI,	LU,	NL,	SE,	MC,	PT,
		IE,	SI,	LT,	LV,	FI, RO	, MK,	CY	, AL,	TR						
AT	2442	31			Т	200	30715		AT 2	001-	9115	86		21	0010	203
JP	2003	5215	44		T	200 200 200	30/15		JP 2	001-	5568	60		21	0010	203
ES	2202	281			13	200	40401		ES 2	001-	9115	86		21	0010	203
						200										
NO	2002	0035	53		A	200	20/25		NO 2	002-	3553			2	0020	725
						200			US Z	002-	2031	84		2	0021	004
	6646 APP				BZ	200	21111		EP 2	000	1025	4.4			0000	207
NETT:	APP	TIM.	TMEO						WO 2						0010	
DENI	TE CO	mm.			4	THER	e ane	4								
STATISTICAL CO.	- CO	OMT:			-11	THER	a ARE	-# '	باظتين	LEE	DIVE'N	CEO	UANT	PUDDI	E FU	v ru

```
L3 ANSWER 3 OF 6 CAPLUS COPYRIGHT 2008 ACS on STN
```

AB Olefins with more than 3 carbon atoms can be epoxidated in liquid phase by molecular oxygen using as catalyst olefinic aldehydes, that give the corresponding olefinic acids, and sulfur or aromatic nitro derivatives. Thus: A solution of 168 g. acrolein, 420 g. propylene, 180 g. nitrobenzene, and 1170 g. EtOAc is poured into a pressure vessel, heated at 100°, and saturated with oxygen for 1 hr. The distillation of the solution gives 397.2 g. unreacted propylene, 69.3 g. acrylic acid, (64%) 84 g. unreacted acrolein, and 28.4 g. 1,2-epoxypropane (90%). A solution of 112 q. acrolein, 420 q.propylene, 1369 g. EtOAc, and 5 g. sulfur is heated at 80°, and treated with molecular oxygen 2 hrs. to give (with recyclization) 82% 1,2-epoxypropane, and 70% acrylic acid; without sulfur the yields are 15% and 70%, respectively. A solution of 210 g. methacrolein, 420 g. propylene, 180 g. nitrobenzene, and 1130 g. EtOAc is heated at 95° and treated with oxygen for 16 min. to give (with recyclization) 85% 1,2-epoxypropane, and 86% methacrylic acid, (conversions 7.6% and 28%, respectively). A solution of 210 g. crotonaldehyde, 420 g. propylene, 180 g. nitrobenzene, and 1130 g. EtOAc is heated at 90° and treated with oxygen for 25 min. to give (with recyclization) 91% 1,2-epoxy-propane, and 65% crotonic acid (conversions 5.8%, and 66%, respectively). ACCESSION NUMBER: 1965:471400 CAPLUS

DOCUMENT NUMBER: 63:71400

ORIGINAL REFERENCE NO.: 63:13083f-h,13084a Epoxidation of olefins in liquid

phase with molecular oxygen

INVENTOR(S): Lanos, Francoise; Clement, Genevieve

PATENT ASSIGNEE(S): Institut Français du Petrole, des Carburants et

Lubrifiants SOURCE: 12 pp.

DOCUMENT TYPE: Patent LANGUAGE: Unavailable

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
FR 1401176		19650521	FR	19630803
PRIORITY APPLN. INFO.:			FR	19630803

ANSWER 4 OF 6 CAPLUS COPYRIGHT 2008 ACS on STN

AB The autoxidn. of allyl chloride (I), methallyl chloride (II), 1,4-dichlorobutene-2 (III), and 3,4-dichlorobutene-1 (IV) formed chlorohydrins by attack at the double bonds. Analysis of the initial products from II indicated an epoxide precursor was involved. Oxidation rates for III and IV were studied and show an unusual dependency on added anions. All allylic chlorides were fractionated. Oxidns. at atmospheric pressure were conducted using cylinder 0. For pressure oxidns, an autoclave was used. Products from I and II were analyzed by gas chromatography. Without a catalyst the oxidation of II at 60° was very slow. A maximum oxidation rate of 5.5 + 10-7 mole 0/ mole olefin/sec. was reached in 12 hrs.; after 44.7 hrs. 0.064 mole of O/mole II was consumed, and the reaction terminated. In order to obtain a higher conversion and allow isolation of products 90.6 g. II containing 1.8 g. cobaltic acetyl-acetonate and 5 g. cumene hydroperoxide oxidized 46.3 hrs. at 60° and distillation of an 89-g. aliquot of the liquid product gave 40.7 g., b200 35-7°, 5.9 g., b200 78-9° (contained 1.6 milliequiv. of epoxide), 2.5 g., b50 55-75°, 4.5 g. b10 66-90°. At 200 lb./sq. in. 487.1 g. II containing 20 g. MgO and 4.8 g. tert-butyl hydroperoxide oxidized at

100° with an off gas, the reaction terminated at 375 min. after the consumption of 3.55 moles of O, the solid product separated, dissolved in H2O, washed, acidified, and extracted with Et20 gave 9.8 g. of liquid consisting mainly of HCO2H. The 510 g. of liquid oxidation product gave a min. of 15 separate peaks on gas chromatography. Chloroacetone and 1,3 - dichloro -2 - methylpropanol-2 (V) constituted 24 and 11%, resp. Chloroacetone and 1,2-epoxy-3-chloro-2-methylpropane (VI) were identified by infrared gas spectra. V was purified by redistn., b14 62.8°, n20D 1.4700, d20 1.250. The bis-2-naphthyl ether derivative m. 146-8°. Reaction with aqueous suspension of Ca(OH)2 gave VI. Acidification of the salts vielded nearly all HCO2H, a trace of AcOH, and no chloroacetic acid (43.2 min.). Attempts to titrate samples from various reaction stages for hydroperoxide iodometrically gave poor results. I (497.3 g.) containing 20 g. MgO at 100° and 200 lbs./sq. in. for 440 min. required 76.8 g. O and a constant maximum rate was reached in 260 min. C1CH2CHO was identified. HCO2H was present in the distillate. 1,3-Dichloropropanol was isolated as a pure liquid; phenylurethan m. 172-3°. The acid components (8.5 g.) extracted from the acidified MgO contained equal amts. of chloroacetic acid and HCO2H. The oxidation of III at 90° was terminated after the consumption of 0.74 mole O at 27 hrs. Several tenths of a gram of (CO2H2) was directly filtered. The solution was found to contain 2.2 milliequiv./g. of acid. The solution, 81 g., taken up in CHCl3, washed, dried, and distilled gave 13 g. unchanged III. No 1,3-isomer was obtained. Trichlorobutanol in 28% yield was collected at  $68-77^{\circ}/1$  mm., n25D 1.4980. The oxidation of 2M III in AcOH with 0.1M cobaltous chloride gave 0.19 mole HCl and 0.13 mole CO2/mole of III. Distillation gave no separation of products. An 82% yield of a liquid b3 73-160° consisted of esters contaminated with acids, olefinic, and hydroxy compds. Titration of the crude oxidation mixture for hydroperoxide was unsuccessful. Oxidation of IV at 90° with 0.5% Co naphthenate consumed 0.16 mole O in 24 hrs., and purification of the product gave 35 g. IV and 7.6 g. III. No isomer was recovered for reaction in the absence of catalyst. The combined products from oxidation of 2M IV in AcOH representing 225 g. starting material were distilled The AcOH forerun of 29 g. yielded an unstable 2,4-dinitrophenylhydrazone, m. 125°. From the 18.5 g. fraction, b4 54-66°, 4.5 g. crystals were obtained, m. 62-3°, probably C1CH2CO2H. The p-bromophenacyl ester m. 97-9°. The ester fraction, b4 72-81°, 14.5 g., on hydrolysis with 1% H2SO4 and steam distillation gave AcOH and a liquid from which 1,2,3,4-tetra- chlorobutane was obtained as platelets, m. 73°. The remaining liquid was trichlorobutanol; urethan m. 132-3°. The next highest boiling distillate, bl 81-127°, 8.6 g., appeared to be a mixture of esters. And the last fraction of 17 g., b1.1 127° precipitated some crystals, m. 76-7°. The pot residue was 40.8 g. Pure 1,3,4-trichlorobutanol-2 (VII) was obtained by refluxing either the impure chlorohydrin or the ester fraction from the oxidation of III or IV with 5 times its weight of N MeOH-HCl. VII b1 80°, n25D 1.5022.0 With base VII gave an epoxide, b44 96-100°, n20D 1.4749; phenylurethan m. 132-3°. Reaction of the chlorohydrin with 20% NaOH gave 80% dichloroepoxybutane, blo 73-5°, n20D 1.4767. The rate of basic hydrolysis of 0.1N chlorohydrin was second order rate. A plot of O consumed against time generally produced typical sigma shaped curves. The following results were obtained (isomer, solvent, temperature, concentration of the dichlorobutene, conen. of catalyst, added salt or acid,

and

the rate + 104 given): IV, AcOH, 90°: 2M, 0.1M, CoOAc, 10; 1M, CoOAc, 7.6; 2M, 0.05M, CoOAc, 7.8; 2M, 0.05M CoOAc, 0.015M HCl, 5.5; 2M, 0.05M, CoOAc, 0.2M, LiCl, 3.2; 2M, 0.05M, CoCl2, 11. 3,4-Dichlorobutene, no solvent, 90°, no catalyst, 1.0, 0.5 mole-% Co as Co naphthenate, 3.2; 15 mole-% ECO3, no reaction. CoOAc, and CoCl2 represent cobaltous acetate-4H2O and CoCl2·6H2O, resp. III, AcOH, 90°: 2M, 0.1M, COOAc, 13; 2M 0.1M, COOAc, 0.4M, Pb(OAc)2, 26; 2M, -, CoCl2, 30.100°: 2M, 0.1M, COCl2, 23.80°: 2M, -, COCl2,

```
21; 2M, 0.1M CoCl, 1% 2-azobisisobutyronitrile, 20.70°: 2M, 0.1M,
     CoC12, 8. III, no solvent, 90°: no catalyst, 10; 0.5 mole-% Co as
     Co naphthenate, 6.8, no catalyst, 1% 2-azobisisobutyronitrile,
     10.80°: 0.5% Co as Co naphthcnate, 20%, light MgO, 11; no catalyst,
     20%, light MgO 13. III, Me3COH, 90°: 0.4M, negligible reaction.
ACCESSION NUMBER:
                        1962:1895 CAPLUS
DOCUMENT NUMBER:
                         56:1895
ORIGINAL REFERENCE NO.: 56:300g-i,301a-i,302a
TITLE:
                        Autoxidation of liquid allylic chlorides
AUTHOR(S):
                        Brill, Wm. F.
                        Food Machinery and Chem. Corp., Princeton, NJ
CORPORATE SOURCE:
SOURCE:
                        Journal of Organic Chemistry (1961), 26, 2969-72
                        CODEN: JOCEAH; ISSN: 0022-3263
DOCUMENT TYPE:
                        Journal
LANGUAGE:
                        Unavailable
    ANSWER 5 OF 6 CAPLUS COPYRIGHT 2008 ACS on STN
    For diagram(s), see printed CA Issue.
    cf. C.A. 50, 2412i. Me2CHC(OH)Ph2 (I) gave 60% Mc2C:CPh2 (II) with Ac2O
     and 50% with o-C6H4(CO)20 (IIa); it was best prepared by keeping 40
     q. I, 50 q. C5H5N, and 42 q. POC13 at room temperature several days, pouring on
     ice, extracting with Et20, drving the exts., concentrating, distilling,
refluxing the
     distillate 6 hrs. with Na, and redistg. to give pure II, bl.6 114°,
     n23.5D 1.586. II (20 g.) in 100 cc. Ac20 treated in 0.5 hr., with
     cooling, with 15 g. Cr203 in 80 cc. Ac20, stirred 3 hrs., poured into 1.5
     1. H2O, and the product extracted with Et2O gave 14.4 g. CMe2.CPh2.O (III),
     b0.7 102-12°, m. 64° (alc.); by-products of the reaction
     were identified as Ph2CO and Me2CO. II and Bz2O2 also gave III, b0.25
     88°. III (0.2 g.) and 5 cc. 43% H2SO4 shaken several days gave a
     diol, m. 94-5° (petr. ether). II reacted vigorously with Cr203 in
     65% H2SO4, giving no III, but instead, Ph2CO and Me2CO.
     p-MeC6H4CH(OH)CHMe2 and saturated Et2O-HCl gave p-MeC6H4CHClCHMe2 which,
     treated in situ, with C5H5N gave p-MeC6H4C:CMe2 (IV), m. 58-9°
     (alc.). As above, 20 g. IV and 11 g. Cr203 in Ac20 gave 13 g.
     epoxide (V), b1.5-1.7 139-42° [by-products were
    (p-MeC6H4)2CO and Me2CO]; IV and Bz2O2 also gave V, m. 58-9°. V,
    as above gave a diol, identified by oxidation with HIO4 to (p-MeC6H4)2CO
    (VI). IV and Cr203 in 43% H2SO4 gave VI but no V. p-BrC6H4MgBr (from 500
     g. p-BrC6H4Br and 60 g. Mg) and 110 g. Me2CHCO2Et gave crude
    (p-BrC6H4)2C(OH)CHMe2 (VII); distillation of VII gave
    (p-BrC6H4)2C:CMe2 (VIII), b0.7 174°, m. 97° (alc.); as
     above, 15 g. VIII gave 10 g. epoxide (IX), b1.2 177-8°,
    m. 94-5° (alc.); IX was unaffected by 43% H2SO4 at room temperature for 3
     days. Similarly were prepared (p-C1C6H4)2C(OH)CHMe2, (p-C1C6H4)2:CMe2, b0.2
     132°, m. 71-2°, and the epoxide (X), b0.65
     148-50°, m. 57-8°. Me2CHCHMeC(OH)Ph2, b2 198-200°,
     n17D 1.564, (205 g.) and 600 g. IIa gave Me2CHCMe:CPh2 (XI), b15
     168-70°, n15D 1.5740 and X gave the epoxide (XII), b12
     172-4°, m. 93° (alc.); XII also resisted hydrolysis with 43%
     H2SO4. Me(iso-Pr)C(CO2Et)2 gave Me2CHCHMeCO2H, b. 142-6°, n20D
     1.4023.
```

ACCESSION NUMBER: 1958:25393 CAPLUS DOCUMENT NUMBER: 52:25393 ORIGINAL REFERENCE NO.: 52:4561g-i,4562a-b

TITLE: Reactions of unsaturated compounds. XIII. Oxidation of 1,1-diarylolefins by chromic oxide

AUTHOR(S): Hickinbottom, W. J.; Moussa, G. E. M. CORPORATE SOURCE:

Univ. London SOURCE: Journal of the Chemical Society (1957) 4195-8

CODEN: JCSOA9; ISSN: 0368-1769

DOCUMENT TYPE: Journal

T. 3 GI

AB

AB

L3 ANSWER 6 OF 6 CAPLUS COPYRIGHT 2008 ACS on STN

The object of this work was the preparation and study of the phys. properties of certain hydrocarbons with b. ps. in the range of gas oil (petroleum) fraction b. 200-320°. Preparation of hydrocarbons: Aliphatic series: (1) Pentadecane (I). Condensation of (CH2O)3 with C6H13MgBr gave 38% heptanol; condensation of C7H15MgBr with HCO2Et gave 61% 8-pentadecanol (II), m. 43.5° (from EtOH-H2O), b11 153° (cf. C.A. 41, 5850e for data on C6H13Br and C7H15Br). Dehydration of II in H2SO4 gave 7-pentadecene, b20 137°, d20 0.7726, n20D 1.4370, MR (mol. refraction) 71.21, oxidation of which with CrO3-HOAc yielded heptanoic acid, b. 218-24°, and octanoic acid, b. 233-8°, both characterized by titration and the Ag salts. Catalytic hydrogenation with Pt black of II gave I, b22 145°, d20 0.7638, n20D 1.4286, MR 71.49. (2) 4,6-Dipropylnonane could not be prepared The 4-heptanol (III) prepared in 88% yield from C3H7MgBr and HCO2Et b25 70°, d20 0.8127, n20D 1.4184, MR 36.00; these data compared favorably with those for III prepared from C3H7MgBr and C3H7CHO, in contrast to the poorer data for III prepared from esters: b25 64°, d20 0.8139, n20D 1.4181, MR 35.92. The C7H15MgBr was formed with difficulty, EtBr being necessary to prime the reaction, and subsequent condensation with HCO2Et gave only secondary products, notably 2-propyl-1-pentanol. The preparation of 3-propyl-2-(2propylbutyl) hexanoic acid (IV) by malonic ester synthesis (for subsequent decarboxylation to C15H32) was unsuccessful. (3) 2,4,8,10-Tetramethylhendecane could not be prepared from Me2CHCH2CHMeCH2MqBr and HCO2Et; only secondary products were obtained. 4-Methyl-2-pentanol, 81% from Me2CHCH2MgBr and AcH, b10 47°, d20 0.80708, n20D 1.4101, MR 31.22; formation of its bromide with P and Br or with HBr was difficult, and subsequent condensation with (CH20)3 gave mostly secondary products and 8% 2,4-dimethylpentanol. (4) 2,6-Dimethyl-3,5-diisopropylheptane was not formed from (Me2CH) 2CHMqBr and HCO2Et, but instead (Me2CH) 2CH2, Me2CHCH: CMe2, and (Me2CH) 2CHCH2OH were obtained. The malonic ester synthesis was considered improbable after attempted preparation of IV. (5) Hexadecane (V), 60% from 1-bromooctane and Na, b11 153°, d20 0.7770, n20D 1.4351, MR 75.91; in Et20 the reaction is slow, with an intermediate blue color; if 1-bromooctane is added to a suspension of Na in xylene, the initially fast solution of the Na is followed by the slow elimination of Br as NaBr (refluxing 3 h.) (70% yield). (6) 5-Methyl-4,6-dipropylnonane. The intermediate (Pr2CH)2C(OH)Me could not be obtained by Grignard condensation, only secondary products such as 3-propyl-2-hexanol. (7) 4,7-Dipropyldecane (VI). 4-Heptanone (VII), from 4-heptanol and CrO3-HOAc, b741 142°, d20 0.8116, n20D 1.4065, MR 34.53; semicarbazone m. 135°. BrMqC.tplbond.CMqBr (VIII) was made by passing a stream of pure C2H2 into Et2O and EtMgBr until C2H6 evolution ceased and 2 liquid layers appeared; condensation with VII gave 89% acetylenic glycol, m. 120° (from CC14), dehydration of which in boiling 25% H2SO4 gave 4,7-dipropyl-3,7-decadien-5-yne (IX), b25 142°, d20 0.8111, n20D 1.4862, MR 77.19 (an extraordinary exaltation of 4.04 was noted). Hydrogenation with Pt black gave VI with phys. data different from those found in the literature (cf. C.A. 8, 1579), b23141°, d20 0.7802, n20D 1.4350, MR 75.59. Selective hydrogenation with Raney Ni in EtOH gave instead intermediate products, identified by oxidation: 4,7-dipropy1-3,5,7-decatriene, 4,7-dipropy1-4,6decadiene, and 4,7-dipropyl-5-decene. (8) 2,4,6,8,10-Pentamethylhendecane. An attempted preparation by Grignard condensation of Me2CHCH2CHMeCH2Br with EtOAc gave only secondary products, such as 2,4-dimethyl-6-hexanol, 2,4-dimethyl-1-pentene, and 2,4-dimethylpentane. (9) 2,4,6-Trimethyl-3,5-diisopropylheptane could not be prepared by Grignard condensation of (Me2CH) 2CHBr (C.A. 41, 5850e) with EtOAc. (10) 2,7-Dimethyl-3,6-diisopropyloctane (X). (Me2CH)2CO, formed by CrO3 oxidation of the alc., was condensed with VIII to 2,7-dimethyl-3,6-diisopropyl-4-

```
octyne-3,6-diol, m. 109° (from CCl4); the condensation of this
ketone, doubly branched in the \alpha-position, goes normally.
Dehydration in 20% H2SO4 gave 2,7-dimethyl-3,6-diisopropyl-2,6-octadien-4-
yne (XI), b28 142°, d20 0.8360, n20D 1.5050, MR 77.34. Catalytic
hydrogenation with Raney Ni at 180° and 120 kg./sq. cm. gave X, b35
142°, d20 0.7968, n20D 1.4470, mol. refraction 75.78; hydrogenation
with Pt black gave instead 2,7-dimethyl-3,6-diisopropyl-4-octene (XII),
b21 132°, d20 0.8157, n20D 1.4513, MR 73.99; hydrogenation with
Ranev Ni (room temperature and 1 atmospheric) gave intermediate products,
2,7-dimethyl-3,6-diisopropyl-2,4,6-octatriene, and 2,7-dimethyl-3,6-
diisopropyl-3,5-octadiene, as well as XII. (11) 5,8-Dibutyldodecane
(XIII). BuMgBr and HCO2Et gave 92% 5-nonanol, b27 103°, d20
0.8257, n20D 1.4289, MR 44.95, oxidized with CrO3 to 5-nonanone;
condensation with VIII gave 83% 5,8-dibutyl-6-dodecyne-5,8-diol, m.
130.5° (from EtOH). Dehydration in 25% H2SO4 gave
5,8-dibuty1-4,8-dodecadien-6-yne (XIV), b29 189°, d20 0.8222, n20D
1.4866, MR 95.77; total hydrogenation with Pt black in HOAc yielded XIII,
b32 192°, d20 0.7922, n20D 1.4436, MR 94.48. Hydrogenation with
Raney Ni in EtOH gave intermediate compds. (12) 2,9-Dimethyl-4,7-
diisobutyldecane (XV), prepared similarly to XIII in 81% yield, b30
167°, d20 0.7882, n20D 1.4412, MR 94.52. 2,9-Dimethyl-4,7-
diisobutyl-5-decyne-4,7-diol, m. 72° (from ligroin), was dehydrated
in 25% H2SO4 to 2,9-dimethyl-4,7-diisobutyl-3,7-decadien-5-yne (XVI), b28
156°, d20 0.8023, n20D 1.4783, MR 95.94. Total hydrogenation to XV
was possible only at a pressure of 130 kg./sq. cm. at 180° with
Raney Ni. (13) The Wurtz reaction gave very poor yields of the desired
hydrocarbons; the main products were dimers and "intermol. rearrangement"
products of free radicals. Condensation of 1-bromodecane and iso-AmBr in
Bu20 with Na gave a small quantity of impure 2-methyltetradecane, b22
152°, d20 0.7832, n20D 1.4290, MR 71.75; the main products were
Me2CHEt, the 2-methylbutenes, and the dimer of the decyl radical,
eicosane. Instead of 2methyl-4-isobutyldecane from 1-bromohexane and
(Me2CHCH2)CHBr, only secondary products such as dodecane were formed.
Tetradecane (XVII), and not the desired 2-methyl-4-isobutylhendecane, was
the main product from 1-bromoheptane and (Me2CHCH2)2CHBr, b23 135°,
d20 0.7700, n20D 1.4303, MR 66.46. PrCHBrCH2CHMe2and Na in xylene gave
only "intermol. rearrangement" products and not the desired dimer,
2,7-dimethyl-4,6-dipropyloctane. Arylaliph. series: (1)
1,2-Diphenylethane (XVIII). 1,2-Diphenylethanol, from PhCH2MqCl and BzH,
m. 69° (from CC14); dehydration in 50% H2SO4 gave stilbene, m.
124° (from EtOH), and hydrogenation with Ranev Ni easily formed
XVIII, m. 52°. (2) 1,1-Diphenylpropane (XIX).
1,1-Diphenyl-1-propanol (XX), in 87% yield from EtMgBr and PhBz, m.
96° (from 90% EtOH) [cf. Klages, Ber. 35, 2647 (1902)], was
dehydrated by distillation in vacuo with activated clay to
1,1-diphenyl-1-propene, b15 154°, d20 1.0250, n20D
1.5880, MR 63.70; hydrogenation with Raney Ni gave XIX, bl8 145°,
d20 0.9975, n20D 1.5701, MR 64.48. Dehydration of XX in boiling EtOH
easily gave the dimer 2,3-dimethyl-1,1,4,4-tetraphenyl-1-butene, m.
212°; the structure was determined by Br number, mol. weight by f.p. in C6H6,
and oxidation (3) 1,2-Diphenylpropane (XXI). PhCH2MqCl and AcPh gave 92%
1,2-diphenyl-2-propanol, m. 72° (from EtOH), b9 163°,
dehydrated in boiling 50% H2SO4 to 1,2-diphenyl-2-propene, m.
81° (from EtOH), b22 170°, slightly soluble in Et20.
Hydrogenation with Pt black was selective, to form XXI, b25 160°,
d20 0.9799, n20D 1.5573, MR 64.42. (4) 1,3-Diphenylpropane (XXII).
PhCH2MgCl and HCO2Et gave only 7-8% 1,3-diphenyl-2-propanol (XXIII), owing
to the formation of secondary products such as PhCH2CH2OH; the Grignard
condensation of PhCH2CH2Br with BzH gave 35% 1,3-diphenyl-1-propanol
(XXIV), m. 71° (from EtOH), b14 186°. Dehydration of XXIII
with H2SO4 gave trans-1,3-diphenylpropene, m. 51° (from EtOH), b25
159°; similarly XXIV gave a mixture, b15 170°, d20 0.9978,
```

```
n20D 1.5689, MR 63.68; chilling removed 30% as the solid trans form, and
    the oily liquid was purified to cis-1,4-diphenylpropene, bl8 178°,
    d20 1.0138, n20D 1.5807, MR 63.75. XXII, formed by hydrogenation with Raney Ni of either isomer, b18 160°, d20 0.9831, n20D 1.5594, MR
    64.41. (5) 1,2-Diphenylbutane (XXV), b28 172°, d20 0.9777, n20D
    1.5554, MR 68.98. Friedel-Crafts condensation of EtCOC1 and C6H6 gave 88%
    Et Ph ketone, bl1 97°, d20 1.0103, n20D 1.5256, MR 40.69, which
    with PhCH2MgCl gave 1,2-diphenyl-2-butanol, b20 180°, d20 1.0367,
    n20D 1.5752, MR 72.06. Dehydration in H2SO4 or P2O5 gave a mixture of
    isomeric olefins; subsequent hydrogenation with Ranev Ni was
    selective, to form XXV, attacking only isomers without a double bond
    between the 2 rings (the formation of XVIII from stilbene is an exception
    to this general rule). (6) 1,4-Diphenylbutane (XXVI). The 2
    diastereoisomers of 1,4 diphenyl-2-butyne-1,4-diol, from BzH and VIII,
    were separated by their different solubilities in Et20; on crystallization
from EtOH
    the \alpha-form m. 146° and the \beta-form m. 99.5°. The
    products, predominantly \alpha-, resinify easily in acid. Hydrogenation
    gave the stereoisomeric diols; \alpha	ext{-form (XXVII)} of
    1,4-diphenyl-1,4-butanediol m. 110°; β-form m. 93°. In
    contrast to the aliphatic diols, dehydration of XXVII with 30% H2SO4 did not
    give a diolefin, but instead 1,4-diphenvl-1,4-epoxybutane
     (2,5-diphenyltetrahydrofuran) (XXVIII), b27 210°, d20 1.0752, n20D
    1.5770, MR 63.49, very stable, resistant to H in EtOH with Raney Ni or Pt
    black, reacts slowly with H and Pt black in HOAc. In contrast, the action
    of nascent H, from Na and EtOH, is very effective, giving
    1,4-diphenyl-1-butanol, b32 218°, d20 1.0347, n20D 1.5553, MR
    65.17; dehydration in 60% H2SO4 then gave 1,4-diphenyl-1-butene, b14
    170°, d20 1.0330, n20D 1.5945, MR 68.37. The XXVI produced by
    hydrogenation with Raney Ni, m. 52.5°, was identical with that
    prepared from PhCH2CH2Br and Na. No rearrangement occurred in the
    dehydration of XXVII (cf. Tiffeneau, Orekhoff, and Levy, C.A. 26, 2429).
    (7) 1,2-Diphenylpentane (XXIX), b32 184°, d20 0.9649, n20D 1.5480,
    MR 73.74. 1,2-Diphenyl-2-pentanol, 94% from PhCH2MgCl and PrBz, b22
    184°, d20 0.9913, n20D 1.5882, MR 81.50, was dehydrated with H2SO4
    to a mixture (XXX) of isomeric olefins, b27 185°, d20
    0.9868, n20D 1.5798, MR 74.85; dehydration with P205 gave a mixture (XXXI),
    b28 196°, d20 1.0026, n20D 1.5807, MR 73.76. XXXI contains mostly
    1,2-diphenyl-2-pentene and is smoothly hydrogenated at normal pressure
    with Ranev Ni to XXIX, whereas XXX, containing mostly 1,2-diphenyl-1-pentene,
    is not hydrogenated. (8) 2,5-Diphenylhexane (XXXII).
    2,5-Diphenyl-3-hexyne-2,5-diol, from VIII and MeBz, was separated into the
    \alpha-form, m. 163.5° (from EtOH), and the predominant
    \beta-form (XXXIII), m. 126° (from C6H6), by the virtual insoly.
    of the a-form in Et20. Attempted dehydration caused resin
    formation, especially with XXXIII and 10% H2SO4, when a red resin was obtained.
    So hydrogenation gave 2.5-diphenv1-2.5-hexanediol as the α-form
    (XXXIV), m. 158.5°, and the B-form, m. 136°;
    dehydration of XXXIV in 20% H2SO4 gave (as with XXVII above)
    2,5-diphenyl-2,5-epoxyhexane (2,5-dimethyl-2,5-diphenyltetrahydrofuran)
    (XXXV), b29 202°, d20 1.0380, n20D 1.5637, MR 73.29. The
    resistance of XXXV to catalytic hydrogenation was analogous to that of
    XXVIII; rupture of the heterocyclic ring with Na and EtOH gave
    2,5-diphenyl-2-hexanol, b20 202°, d20 1.0125, n20D 1.5468, MR
    74.52. Dehydration with 50% H2SO4 gave 2 olefins: a solid form,
    m. 139° (from EtOH), and a liquid, b12 183°, d20 0.9916, n20D
    1.5659, MR 77.62 (possible stereoisomers of 2,5-diphenyl-2-hexene) [cf.
    Klages, Ber. 35, 2633(1902), and C.A. 1, 3005]. Attempted hydrogenation
    of these olefins with Raney Ni did not form the desired XXXII,
    but instead cyclization gave trans-1,2-dimethyl-1,2-diphenylcyclobutane
```

(XXXVI), b16  $172^{\circ}$ , m.  $52.5^{\circ}$ , and the cis-form (XXXVII), b16  $172^{\circ}$ , d20 0.9961, n20D 1.5540, MR 75.93; this reaction will be

```
investigated further with larger amts. of starting material. (9)
     1,1,2-Triphenylethane (XXXVIII). Dehydration of Ph2C(OH)CH2Ph
     (triphenylethanol) (82% from PhBz and PhCH2MqCl, m. 89°) with AcCl
     gave Ph2C:CHPh, triphenylethylene, m. 73°, and hydrogenation with
     Na and AmOH then gave the desired XXXVIII, m. 54.5°. Cyclic
     series: (1) Decylcyclohexane (XXXIX). Catalytic hydrogenation of
     phenyldecane, 10% from 1-bromodecane, C6H6, and AlCl3, b14 158°,
     d20 0.8978, n20D 1.5078, MR 72.36, with Pt black was strongly inhibited,
     apparently by traces of AlC13. BzH and C9H19MqBr gave 50%
     1-phenyl-1-decanol, m. 34° (from EtOH), b17 189°, crystals
     greasy to the touch; equimol. amts. of PhCH2OH and C9H18 were also formed.
     Dehydration with H2SO4 gave 1-phenyl-1-decene, b26 183-4°, d20
     0.8726, n20D 1.4878, MR 71.29, hydrogenation of which then gave the
     desired XXXIX, b20 168°, d20 0.8167, n20D 1.4520, MR 73.98. The
     hydrogenation was selective, the intermediate phenyldecane being insol. in
     HOAc; the reaction then continued at 25% of the original rate. (2)
     1,4-Diphenylcyclohexane could not be formed from C5H11I and p-Br2C6H4 with
     Na; only C5H12, C5H10, C10H22, and dimethyloctane were formed. The
     condensation of C5H11MgBr with p-Br2C6H4 with FeCl3 (cf. C.A. 39, 2739.6)
     was also unsuccessful. (3) 1,2-Dicyclohexylethane (XL), obtained by the
     hydrogenation at 180° with Ranev Ni of PhCH2CH(OH)Ph, b19
     140°, d20 0.8825, n20D 1.4802, MR 62.47. (4)
     1.1-Dicyclohexylpropane (XLI), from Ph2CHCH2CH2OH by hydrogenation with
     Raney Ni, b14 131°, d20 0.9023, n20D 1.4935, MR 67.05.
     Condensation of EtCO2Et and C6H11MgCl gave only secondary products: C6H12,
     C6H10, C6H11CH2Ac, and cyclohexylpropanol. (5) 1,2-Dicyclohexylpropane
     (XLII), from the hydrogenation of PhCH2CHPhMe with Pt black, b15
     148°, d20 0.8819, n20D 1.4791, MR 66.90. (6) 1,3-
     Dicyclohexylpropane (XLIII), from the hydrogenation of PhCH2CH:CHPh in
     HOAc with Pt black, b24 151°, d20 0.8740, n20D 1.4750, MR 67.01;
     the hydrogenation was nonselective, acting equally on the olefinic bond
     and the aromatic nuclei. (7) 1,2-Dicyclohexylbutane (XLIV), obtained from
     PhCH2C(OH)PhEt by hydrogenation with Raney Ni at 185°, b22
     160°, d20 0.9146, n20D 1.5038, MR 71.85. (8) 1,4-
     Dicyclohexylbutane (XLV), obtained similarly from [CH2CH(OH)Ph]2 at
     180°, b19 167°, d20 0.8731, n20D 1.4758, MR 71.69. (9)
     1,2-Dicyclohexylpentane (XLVI), prepared similarly from PhCH2C(OH)PhPr, b17
     157°, d20 0.9218, n20D 1.5092, MR 76.47. (10) 2,5-
     Dicyclohexylhexane (XLVII), from [CH2C(OH)PhMe]2, b32 201°, d20
     0.8901, n20D 1.4876, MR 80.87. (11) 1,1,2-Triphenvlethanol was
     hydrogenated to 1,1,2-tricyclohexylethane (XLVIII), b30 230°, d20
     1.0236, n20D 1.5786, MR 90.21. Studies of hydrocarbon properties as a
     function of mol. structure: Generally the aliphatic hydrocarbons show
     increasing d. and n with increase in branching; the b. ps. decrease. The
     polyolefinic hydrocarbons show a trend in d. and n with the C/H ratio or
     degree of unsatn. The mol. exaltation due to the acetylenic group is
     roughly 3 times that for ethylenic bonds. The following phys. data (see
     also under each of the preceding individual syntheses), i.e., the mol.
     exaltation (observed mol. refraction - calculated value), the kinematic
viscosity
```

in centistokes, and the absolute viscosity in centipoises, are given: XVII, -0.42, 3.45, 2.66; I, -0.01, 3.75, 2.35; V, -0.21, 4.33, 3.37; VI, -0.53, 3.71, 2.90; IX, -0.34, 4.65, 3.71; XI, -0.12, 10.28, 8.14; XII, V0.08, 9.64, 7.60; for the following only the mol. exaltation is given: IX, +4.04; XI, +4.19; XIV, +4.11; 5,8-dibutyl-4,6,8-dodecatriene, +2.02; 5,8-dibutyl-5,7-dodecadiene, +1.01; XVI, +4.28; 2,9-dimethyl-4,7-disobutyl-4,6-decadiene, +1.02. The phys. state of the arylaliph. hydrocarbons is intimately bound to the mol. structure especially the degree of symmetry.

Asym.

compds. are liquid whereas the sym. ones are solid. The d. and n of liqs. decrease with increasing chain length (or decrease in C/H ratio) and with

increasing degree of symmetry. Phys. data (read as above): XIX, +0.18, 5.07, 5.06; XXI, +0.12, 6.74, 6.61; XXII, +0.15, 7.81, 7.83; XXV, +0.06, 9.36, 9.15; XXIX, +0.20, 12.00, 11.58. With the cyclic hydrocarbons, the d. and n of the sym. isomers are lower than of the asym. ones. Phys. data (read as above): XXXIX, +0.05, 6.14, 5.01; XL, -0.01, 7.90, 6.96; XLI, -0.05, 9.68, 8.74; XLII, -0.20, 11.52, 10.16; XLIII, -0.09, 8.91, 7.80; XLIV, +0.13, 10.99, 10.05; XLV -0.03, 12.71, 11.17; XLVI, +0.13, 14.68, 13.53; XLVII, -0.09, 23.35, 20.79; XLVIII, 0.00, 122.85, 127.80; XXXVI, m. 52.5°, b16 166°; XXXVII, b16 172°, -0.03, 41.56, 41.40. The viscosity of the 3 series above at 20° increases with the length of C chain, but not with the C/H ratio; the arvlaliph, asym. hydrocarbons have lower values than the corresponding cyclic compds. An increase occurs with the appearance of closed rings, also with degree of symmetry for compds. of analogous structure. More evidence is needed to confirm these generalities. Conclusions: (1) The Wurtz reaction does not go so simply as given in the standard texts; free radicals play an important part. Temperature is important, especially in the isomerization of the radicals, and

it is difficult to isolate pure products, due to secondary products. The Grignard condensation is a better method for obtaining the desired structures, with min. rearrangement of the reactants. (3) Dehydration and dehydrogenation depend greatly on mol. structure; the acetylenic diols dehydrate differently in the aliphatic and arvlaliph, series. After removal of the triple bond, epoxides are formed. Compds. of the type ArCH: CRAr are resistant to catalytic hydrogenation, so that selective reduction to arylaliph. or to cyclic hydrocarbons can be accomplished. Similarly, acetylenic diols are also selectively hydrogenated; the partial reduction of the triple bond is characterized by (1) a slower reaction, (2) change from exothermic to endothermic reaction, and (3) precipitation of the insol. olefin from EtOH. The hydrogenation of the sym. diaryl

1,4-epoxides is free of intramol. rearrangement.

ACCESSION NUMBER: 1948:27383 CAPLUS

DOCUMENT NUMBER: 42:27383

ORIGINAL REFERENCE NO.: 42:5833f-i,5834e-i,5835a-i,5836a-i,5837a-i,5838a-e

TITLE: Aliphatic, arylaliphatic, and cyclic (C14-C20) hydrocarbons. Synthesis

AUTHOR(S):

CORPORATE SOURCE:

SOURCE:

1086-96 CODEN: BSCFAS; ISSN: 0037-8968

Tuot, Marcel; Guyard, Marcelle

Ecole natle. superieure petrole, Strasbourg

Bulletin de la Societe Chimique de France (1947)

DOCUMENT TYPE: Journal LANGUAGE: Unavailable

=> s 12 and (compress or compressed)

4045 COMPRESS 2335 COMPRESSES

6238 COMPRESS

(COMPRESS OR COMPRESSES)

70469 COMPRESSED 4 L2 AND (COMPRESS OR COMPRESSED) L4

=> d 14 1-4 abs ibib

ANSWER 1 OF 4 CAPLUS COPYRIGHT 2008 ACS on STN

AB Ethylene (I) and propylene (II) are separated from the raw gas, formed from pyrolysis of hydrocarbons, by washing the raw gas at 8-12 atmospheric with a  $\hat{N}$ -alkyl- $\gamma$ - or  $\delta$ -lactam to dissolve acetylenes, diolefins, H2S, S-containing organic compds. and C4 hydrocarbons. The washed gas contains I,

II, H2S, CO, H, CH4, CO2, ethane, propane, and butane. Preferred lactam for washing is N-methylpyrrolidinone (III). The washed gas is treated with an aqueous alkali solution to remove traces of H2S and CO2. The purified gas is compressed to 25-35 atmospheric, and either condensed by cooling it at very low temperature, or absorbed by a liquid. The condensate or the solution is distilled to give pure I and II. The components absorbed by III, namely, acetylene, diolefins, H2S, S-containing organic compds. and a part of CO2, are regenerated by evaporation The regenerating column is a continuous distillation column, fed with the washing liquor and with steam at such a rate that at the head of the column a part of water and the regenerated components are distilled The III in the residue contains 1-10% water. The hot residual III is dehydrated by bubbling through it a part of CH4 and of H, released in the purification. Acetylene and diolefins are partly polymerized during the regeneration. The consumption of alkali is low. A

design of the plant is given.

ACCESSION NUMBER: 1966:419864 CAPLUS

DOCUMENT NUMBER: 65:19864

DOCUMENT NUMBER: 65:19864 ORIGINAL REFERENCE NO.: 65:3649f-h

TITLE: Separation of ethylene and propylene from raw pyrolyzed gas

INVENTOR(S): Thormann, Kurt

PATENT ASSIGNEE(S): Metallgesellschaft A.-G. SOURCE: 5 pp.

DOCUMENT TYPE: Patent
LANGUAGE: Unavailable

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE

DE 1183902 19641223 DE 1960-M45718 19600623
PRIORITY APPLN. INFO.: DE 19600623

L4 ANSWER 2 OF 4 CAPLUS COPYRIGHT 2008 ACS on STN

AB The process of U.S. 2,-600,110 (CA 46, 8358h), which is based on the heat-pump principle, is improved by passing a major portion of the compressed vapors of the kettle product refrigerant to the kettle section of the fractionator and compressing the rest of the vapors in a 2nd compression step so that they are condensed by available cooling water, thus increasing the efficiency of heat transfer. The improved process is particularly adapted to the separation of C2H4 from C2H6, C3H6 from C3H8, and C4H8 from C4H10.

ACCESSION NUMBER: 1966:57911 CAPLUS

DOCUMENT NUMBER: 64:57911 ORIGINAL REFERENCE NO.: 64:10793d-e

TITLE: Fractional distillation

INVENTOR(S): Palen, Joseph W.; Moon, John J.

PATENT ASSIGNEE(S): Phillips Petroleum Co. SOURCE: 5 pp.

SOURCE: 5 pp.
DOCUMENT TYPE: Patent
LANGUAGE: Unavailable

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 3229471		19660118	US 1961-160066	19611218
PRIORITY APPLN. INFO.:			US	19611218

L4 ANSWER 3 OF 4 CAPLUS COPYRIGHT 2008 ACS on STN

 $\ensuremath{\mathtt{AB}}$  . A normally gaseous hydrocarbon component is separated from a mixture of normally

gaseous hydrocarbons by introducing the mixture into a distillation

zone. A bottom fraction and a vaporous overhead fraction are withdrawn from the distillation zone. A portion of the overhead fraction, which comprises the component which is to be separated, is compressed and thereby heated. A portion of the compressed overhead fraction, which has been further heated or cooled, is brought into contact indirectly with liquid from the lower portion of the distillation zone thereby heating and partially vaporizing the liquid from the distn . zone and partially condensing the overhead. The condensed overhead may be used to reflux the distillation zone, while the vaporized liquid may be used to reboil the distillation zone. This process may be used in the separation of C2H4 from C2H6 in a C2-splitting operation or for the separation of C3H6 from C3H8.

ACCESSION NUMBER: 1962:455562 CAPLUS DOCUMENT NUMBER: 57:55562

ORIGINAL REFERENCE NO.: 57:10979a-c

TITLE: Gas separation, especially in production of ethylene

and propylene INVENTOR(S): Greco, Saverio G.

M. W. Kellogg Co. PATENT ASSIGNEE(S): SOURCE: 6 pp. DOCUMENT TYPE: Patent LANGUAGE: Unavailable

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

KIND DATE APPLICATION NO. PATENT NO. 19610919 US 1956-622291 19561115 US 3000188 PRIORITY APPLN. INFO.:

L4 ANSWER 4 OF 4 CAPLUS COPYRIGHT 2008 ACS on STN

AB Isobutane (60-90 volume % of the hydrocarbon charge) and olefins, such as propene, react in the liquid phase in the presence of a nonvolatile alkylation catalyst, e.g. H2SO4 (88-94 weight % titratable acidity). The temperature and pressure conditions (30-75°F. and 0-30 lb./sq. in. gage are such that part of the isobutane and practically all of the C3H8 and lighter products are evaporated to give effective refrigeration for the alkylation zone. The alkylator delivers a depropanized liquid emulsion to be settled and caustic-washed free of acid. This alkylate passes to the top of a distillation tower where butanes are distilled from the downcoming alkylate and returned to the alkylator. The isobutane-rich vapors from the alkylator containing C3H8 are compressed (40-130 lb./sq. in. gage) and condensed with cooling water. The condensate is depropanized, and the isobutane-rich bottoms are

returned to the alkylator.

ACCESSION NUMBER: 1962:443938 CAPLUS DOCUMENT NUMBER: 57:43938

ORIGINAL REFERENCE NO.: 57:8811f-h

TITLE: Catalytic alkylation of olefins with

isobutane

Texaco Development Corp. 9 pp. PATENT ASSIGNEE(S):

PATENT ASSURCE: 9 pp.
DOCUMENT TYPE: Patent
Unavai Unavailable

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
GB 895178		19620502	GB 1960-15908	19600505
PRIORITY APPLN. INFO			US	19590511

=> log hold
COST IN U.S. DOLLARS

FULL ESTIMATED COST

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)
CA SUBSCRIBER PRICE

SINCE FILE
ENTRY
ENTRY
SESSION
-8.00
-8.00
-8.00
-8.00
-8.00
-8.00
-8.00
-8.00
-8.00
-8.00
-8.00

SESSION WILL BE HELD FOR 120 MINUTES
STN INTERNATIONAL SESSION SUSPENDED AT 19:50:38 ON 25 MAR 2008